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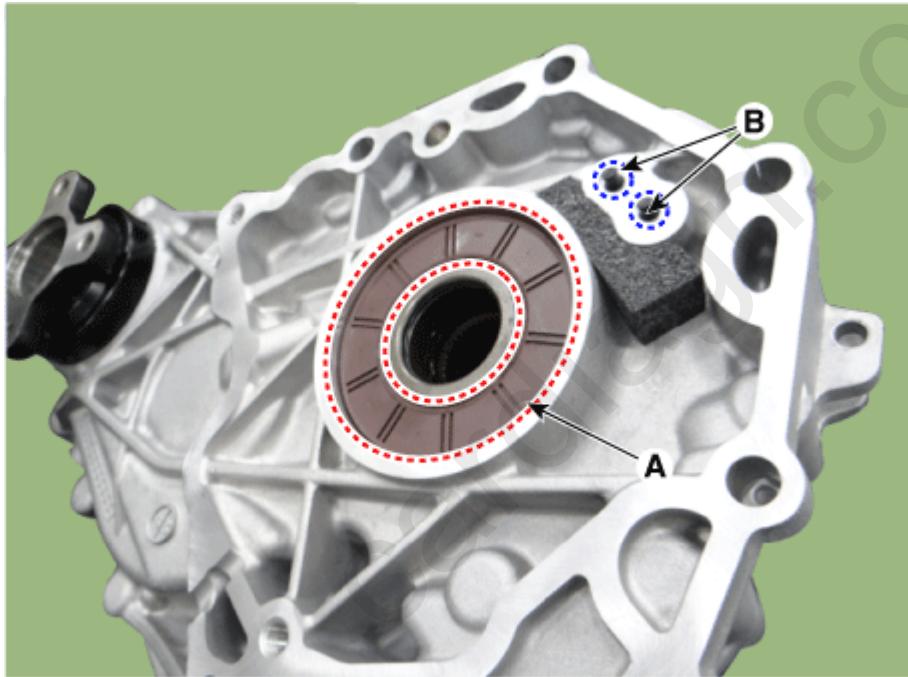
REPLACEMENT

Oil Seal (Main Shaft)

1. Remove the transfer case assembly.
(Refer to 4 Wheel Drive (AWD) System -"Transfer Case Assembly")
2. Remove the oil seal (A) using a flat head driver.

NOTICE

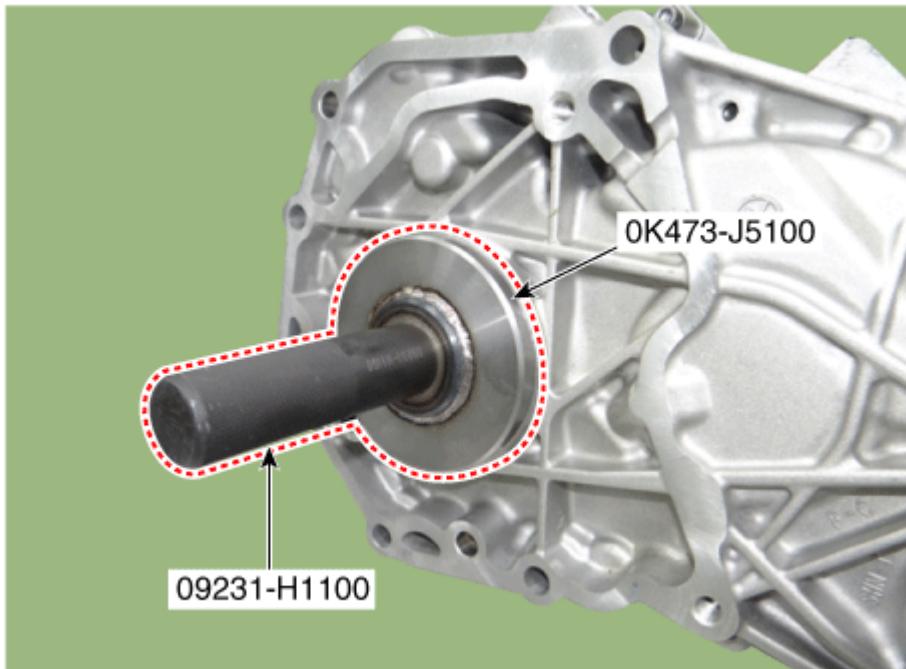
- To prevent from oil leak at the Bentele Valve (B), replace the oil seal with the same installation direction of transfer case oil seal.
- Watch out if the dust or foreign matters enters when oil seal replacement.
- Do not reuse the oil seal.



3. Install the new oil seal with special service tools (0K473-J5100, 09231-H1100).

NOTICE

Check if there is any gap after oil seal installation.



4. Install the transfer case assembly.

(Refer to 4 Wheel Drive (AWD) System -"Transfer Case Assembly")

Oil Seal (Rear Flange)

1. Remove the rear propeller shaft assembly.
(Refer to Driveshaft and axle -"Rear Propeller Shaft Assembly")
2. Remove the snap ring (A) using a snap ring plier.

NOTICE

Do not reuse the snap ring.



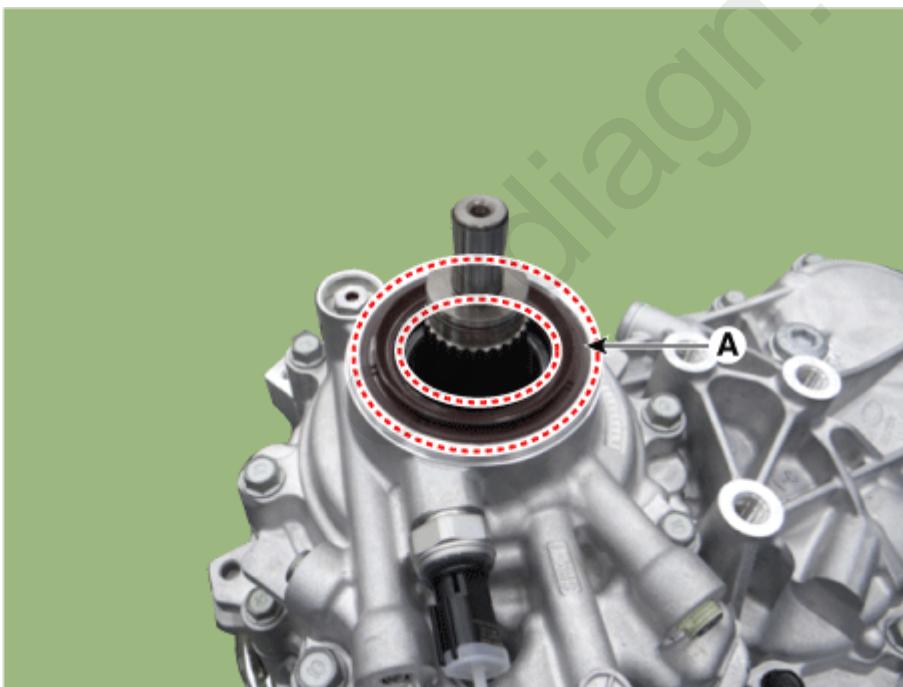
3. Remove the rear flange (A) using a gear puller.



4. Remove the oil seal (A) using flat head driver.

NOTICE

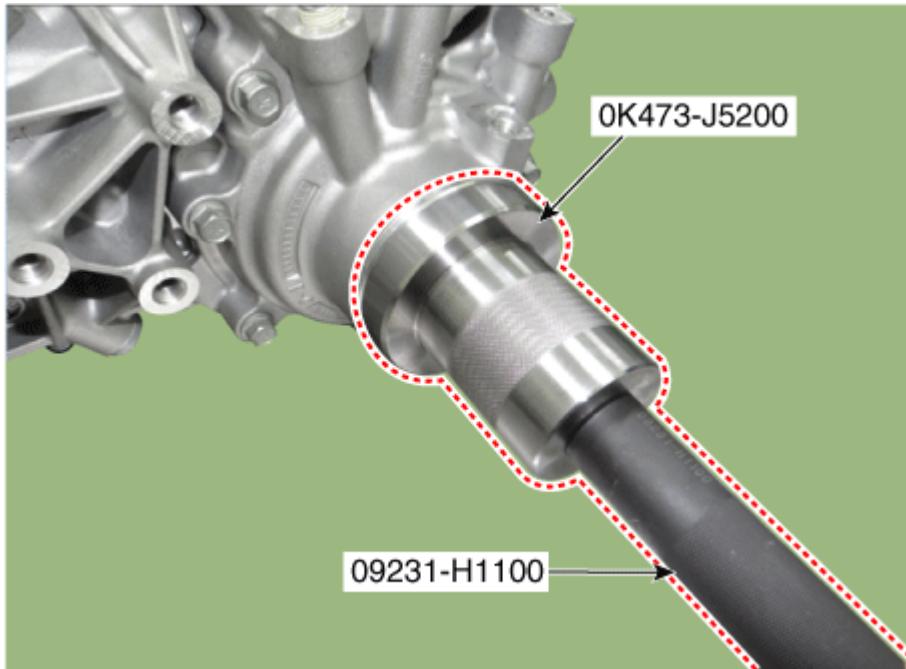
- Watch out if the dust or foreign matters enters when oil seal replacement.
- Do not reuse the oil seal.



5. Install the new oil seal using special service tools (0K473-J5200, 09231-H1100).

NOTICE

Check if there is any gap after oil seal installation.

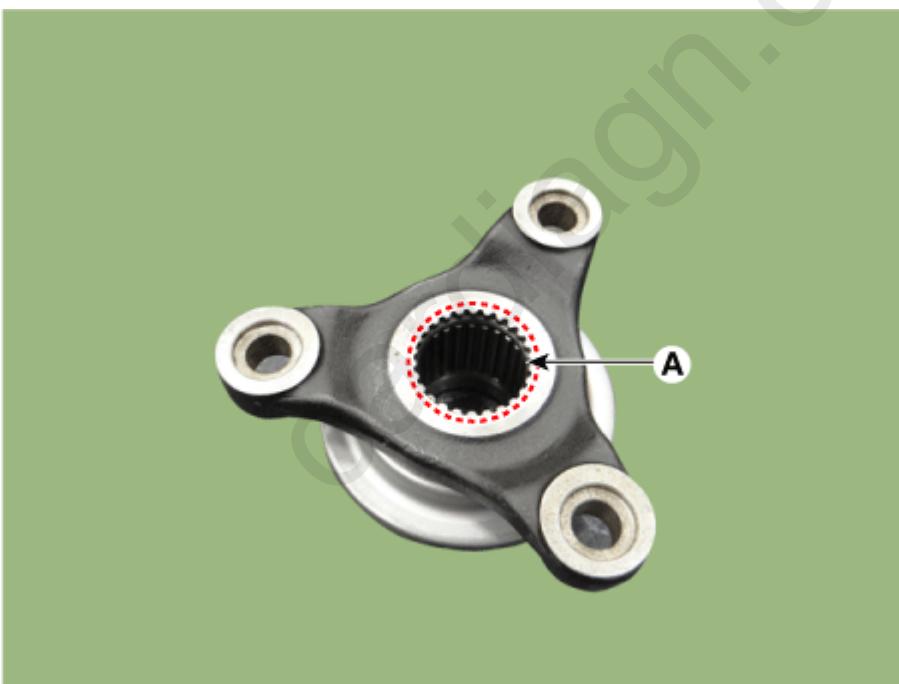


6. Install the rear flange.

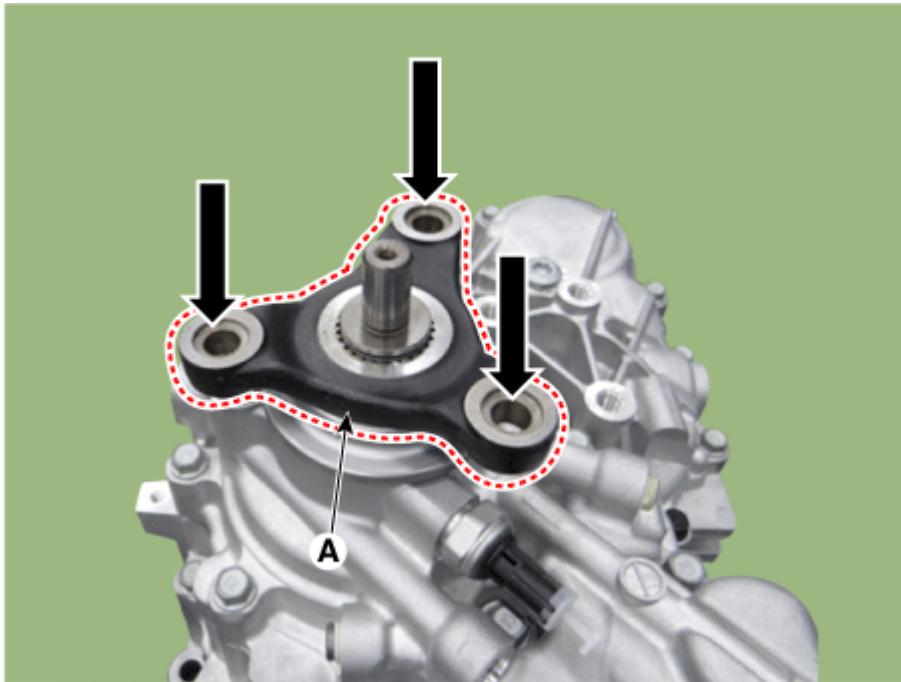
(1) Replace the O-ring (A) at inner side of the rear flange.

NOTICE

Do not reuse the O-ring.



(2) Install the rear flange (A) to the transfer case fully stick to it.



7. Install the snap ring.

- (1) Measure the thickness of disconnected snap ring.
- (2) Select the same size snap ring with the disconnected one using below table.

Part No.	Thickness [mm(in)]
47366-4J184	1.84 (0.0724)
47366-4J187	1.87 (0.0736)
47366-4J190	1.90 (0.0748)
47366-4J193	1.93 (0.0759)
47366-4J196	1.96 (0.0771)
47366-4J199	1.99 (0.0783)
47366-4J202	2.02 (0.0795)
47366-4J205	2.05 (0.0807)
47366-4J208	2.08 (0.0818)
47366-4J211	2.11 (0.0830)
47366-4J214	2.14 (0.0842)
47366-4J217	2.17 (0.0854)
47366-4J220	2.20 (0.0866)
47366-4J223	2.23 (0.0877)
47366-4J226	2.26 (0.0889)
47366-4J229	2.29 (0.0901)
47366-4J232	2.32 (0.0913)
47366-4J235	2.35 (0.0925)
47366-4J238	2.38 (0.0937)

- (3) Install a new snap ring (A) using snap ring plier.

NOTICE

Do not reuse the snap ring.



8. Install the rear propeller shaft assembly.

(Refer to Driveshaft and axle -"Rear Propeller Shaft Assembly")

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